PHLOX II
Ignition Control Systems

- Complete ignition system
- Precise ignition timing
- Increased spark plug durability
- Easy integration via CAN
- On-board diagnostics
- Up to 16 cylinders
- Master-Slave operation possible for up to 24 cylinders
PHLOX II

Ignition control systems

As it triggers the combustion process of the air-fuel mixture, the ignition system has major influences on performances and emissions of gas fuelled engines. Thus it plays an important role in modern gas engine management systems.

Based on HEINZMANN’s many years of experience in the field of gas engine control and monitoring systems, HEINZMANN offers complete solutions tailored for all types of gas engines. All needed components, such as ignition control units, coils, cable harnesses, trigger discs, sensors and spark plugs, are available in an integrated solution. The HEINZMANN ignition kits meet all customer requirements. The customers can choose from a variety of system components.

The core of the system is a flexible high-energy capacitive spark ignition control unit designed for up to 16-cylinder engines. In master-slave operation engines with up to 24 cylinders can be controlled. It provides precise ignition timing and high ignition capabilities. Its variable energy levels and on-board diagnostics help increase the spark plugs durability by reducing wear.

PHLOX II Ignition Systems guarantee best performance as part of the HEINZMANN gas engine management solution PANTHEON.

PHLOX II Benefits

✓ Complete system from one source
✓ Configurable solution
✓ Precise ignition timing
✓ High ignition capabilities
✓ Hall or inductive pickups to cover all engine configurations
✓ Variable energy level to reduce spark plug wear
✓ On-board diagnostics for safe operation
✓ Sparking process diagnostics
✓ Wide temperature range
✓ Direct engine mounting
✓ I/Os and CAN bus available for simple integration
✓ Customised cable trees
✓ Variety of coils suitable for all applications and fuels
**PHLOX II SYSTEM INTEGRATION**

PHLOX II control units come with a range of I/Os for an easy integration into engine management systems. An analogue input for spark angle offset can be connected to knock control systems such as HEINZMANN ARIADNE.

A CAN bus connection is provided for extended monitoring and control features, allowing for example cylinder individual spark angle control. All common CAN protocols are supported (DeviceNet, CANopen, SAE J1939). PHLOX II can be perfectly combined with the different KRONOS systems for gas engine control.

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**PHLOX II APPLICATIONS**

HEINZMANN’s ignition systems are mainly used

- **on stationary industrial gas engines and generators**
- **on combined heat and power stations**
- **in maritime applications**
PHLOX II SYSTEM COMPONENTS

PHLOX II control units IC series

PHLOX II control units are highly flexible high-energy capacity spark ignition control devices. They are available in 3 versions up to 8, 12 or 16 cylinders.

At the top of the family range and for bigger engines with up to 24 cylinders, HEINZMANN offers the IC24 ignition system, based on 2 PHLOX II IC12 in Master-Slave operation.

For accurate timing control, the units can process up to 2 Hall or inductive pickups. They support all usual engine pickup configurations like single pickup on camshaft trigger disk or double pickup on crankshaft (position) and camshaft (reference). 3 LEDs are provided to visualise the actual status of the ignition unit and to allow quick diagnostics. A separate plug is available to connect HEINZMANN DcDESK 2000 software or a hand programmer to perform detailed configuration, monitoring or diagnostics.

To reduce spark plug wear, PHLOX II control units offer 32 levels of ignition energy in a range of 25 to 280 mJ. Depending on application, the energy level can be fixed or adjusted as a function of speed, load or on-board spark diagnostics. Optionally and depending on pickup configuration, the detected misfiring level can automatically adapt the energy level to the engine needs and help extend usable spark plug life while assuring best engine performance.

Its flexibility and I/O possibilities allow easy integration into every gas engine management system and guarantee economical and individual solutions for OEMs, packagers and retrofit customers.

Technical information control units

<table>
<thead>
<tr>
<th>Specification</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of cylinders</td>
<td>Up to 8 (IC-08 or IC-08A or IC-08B)*</td>
</tr>
<tr>
<td></td>
<td>Up to 12 (IC-12 or IC-12A or IC-12B)*</td>
</tr>
<tr>
<td></td>
<td>Up to 16 (IC-16 or IC-16A or IC-16B)*</td>
</tr>
<tr>
<td>Power supply</td>
<td>24 V (12 - 32 V) DC</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>-40 - +95 °C</td>
</tr>
<tr>
<td>Engine speed</td>
<td>30 - 3000 rpm</td>
</tr>
<tr>
<td>Spark duration</td>
<td>300 - 600 µs</td>
</tr>
<tr>
<td>Energy level</td>
<td>25 - 280 mJ (32 levels)</td>
</tr>
<tr>
<td>Pickups</td>
<td>2 (Hall or inductive)</td>
</tr>
<tr>
<td>Analogue input</td>
<td>1 (0 - 5 V/4 - 20 mA)</td>
</tr>
<tr>
<td>Digital input/output</td>
<td>2 (low/high side)</td>
</tr>
<tr>
<td>Communication/protocol</td>
<td>Can2.0B, SAE J1939, CANopen, DeviceNet, ModBus</td>
</tr>
<tr>
<td>Configuration tool</td>
<td>HEINZMANN DcDesk 2000, Hand programmer</td>
</tr>
<tr>
<td>Certificates</td>
<td>CE, CSA, marine certificates, LR and GL pending</td>
</tr>
</tbody>
</table>

* A: optional with additional CAN interface,  
  B: optional with additional ModBus interface
**PHLOX II pickups**

HEINZMANN offers inductive sensors and Hall effect sensors with different lengths and threads.

**Inductive pick-up sensors**

The low-cost inductive shaft position sensors are designed for standard engine applications, available in several screw and length dimensions:

- **M12x1x100**
  For use as camshaft position sensor by trigger disc or by index-mark

- **M16x1,5 or 5/8”-18UNF**
  For use as crankshaft or camshaft position sensor by wheel-profile with many marks (50 or more).

**Hall effect pick-up sensors**

The universal differential Hall effect shaft position sensors are designed for standard and/or build-in applications, available in several lengths.

- **M18x1**
  For use as crankshaft or camshaft position sensor.

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**PHLOX II coils**

HEINZMANN's new generation of coils convinces with extended spark duration comparing with standard coils. Thus, they can be used in all applications and with all gas types. They are compatible with other widely-used similar products.

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**PHLOX II wiring rails**

With HEINZMANN completely wired ignition rails, coils are directly mounted on the rail. Cables are protected inside the rail profile. This ensures a long lifetime and reliable operation. HEINZMANN wiring rails are delivered with all required mounting material for fast and easy installation.

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**Cable harnesses**

HEINZMANN can provide standard ready-to-use input and output cable harnesses. On demand, these can be tailor-made to fulfil all engine and customer needs.
**PHLOX II ignition leads**

High-quality Teflon made spark plug boots are high-temperature resistant and ensure high-voltage resistance and best insulation against spark flashover. They are particularly suitable for lean burn applications.

**PHLOX II spark plugs**

The special industrial spark plugs for stationary gas engines have iridium reinforced electrodes to provide long life and reliable operation. HEINZMANN further provides prechamber plugs.

**DcDesk 2000 configuration and visualisation tools**

Thanks to its design as a Windows® program, the HEINZMANN DcDesk 2000 software offers a lot of graphical features, printouts and records of data for documentation purposes. Using DcDesk 2000, the parameters of any connected device may be adjusted while the system is running and the response can be observed directly. It is also possible to prepare a data set whilst not connected with the device and to download it later on.

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**PHLOX II: CONFIGURATION FOR 6-CYLINDER ENGINE**

- **Ignition coils shutdown wire (optional)**
- **Trigger disc for camshaft** *
  * Other methods please see below
- **Output cable** (ignition coils primary side)
- **Input cable** (power supply & I/Os)
- **Power supply 12 - 32 VDC**
  - Digital input
  - Digital output
  - Analogue input
  - CAN bus
- **Diagnostic & configuration plug** (DeDesk 2000 / hand programmer)

### Measuring Methods

**Measuring Method 1**
- **Crankshaft:**
  - measuring pin
  - measuring wheel with tooth gap

**Measuring Method 2**
- **Crankshaft:**
  - measuring wheel with tooth gap
  - 1 or 2 sensors
  - trigger disc \(n+1\)

**Measuring Method 3**
- **Crankshaft:**
  - measuring wheel with tooth gap
Head Office:
Heinzmann GmbH & Co. KG
Am Haselbach 1
D-79677 Schönau/Germany
Phone: +49 7673 8208 - 0
Fax: +49 7673 8208 - 188
Email: info@heinzmann.de

Quality & Precision since 1897

www.heinzmann.com